



## Material - ASTM B271 C87400

## Standard Specification for Copper-Base Alloy Centrifugal Casting

**Group - Non-Ferrous Copper Alloy** 

Sub Group - ASTM B271 Copper-Base Alloy Centrifugal Casting

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

| Chemical Composition |      |                 | Heat Treatment                |          |
|----------------------|------|-----------------|-------------------------------|----------|
| Aluminium            | Al % | 0.800 max.      |                               |          |
| Lead                 | Pb % | 1.000 max.      |                               |          |
| Silicon              | Si % | 2.500 - 4.000   | As-Cast                       |          |
| Zinc                 | Zn % | 12.000 - 16.000 |                               |          |
| Copper               | Cu % | 79.000 min.     |                               |          |
| -                    | -    |                 |                               |          |
| -                    | -    | -               |                               |          |
| -                    | -    | -               |                               |          |
| -                    | -    | -               | Mechanical Properties         |          |
| -                    | -    |                 | Tensile Strength in Mpa       | 345 min. |
| -                    | -    |                 | Yield Strength in Mpa         | 145 min. |
| -                    | -    |                 | Elongation in %               | 18 min.  |
| -                    | -    | -               | Reduction of Area in %        | -        |
| -                    | -    | -               | Hardness in BHN               | -        |
| -                    | -    | -               | Impac <mark>t in Joule</mark> | -        |

| Cross Reference Table |          |         |                              |  |
|-----------------------|----------|---------|------------------------------|--|
| Material              | Standard | Country | Grade Belong to the Industry |  |
| C87400                | UNS      | USA     | Rod, Bar, Tube and Shapes    |  |
| B30 C87400            | ASTM     | USA     | Ingot and Casting            |  |
| B584 C87400           | ASTM     | USA     | Casting                      |  |
| SB-584 C87400         | ASME     | USA     | Casting                      |  |
| C87400                | SAE      | USA     | Casting                      |  |
| CA874                 | SAE      | USA     | Casting                      |  |
| CACIn803              | KS       | Korea   | Ingot and Casting            |  |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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